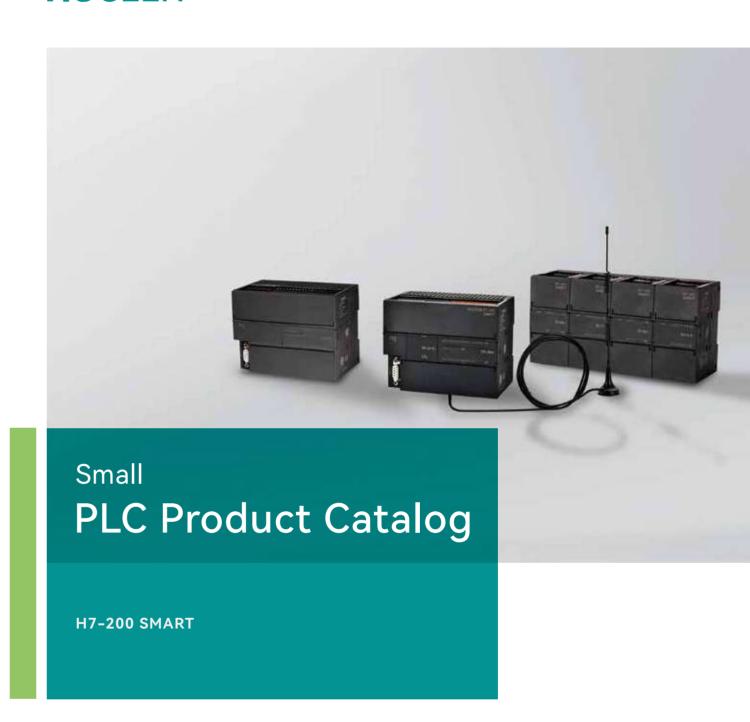
## **HUCEEN**



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## About us

Shenzhen Huceen Automation Technology Co., Ltd. is specialized in industrial automation products R & D, production, sales and technical services, We rely on professional R & D team and years of industry technology accumulation, to supply high-quality, high-performance, highly competitive automation products and total solutions for customers.

Our company has HUCEEN brand H7 series PLC, Hpanel series HMI, HBox Internet of Things module and HCloud industrial cloud platform and other products. It provides system solutions for auto industry, electric power, chemical industry, metallurgy, environmental protection, water treatment, new energy, rail transportation and other industries, and it is widely used in electronic equipment, plastic machinery, packaging machinery, ceramic machinery, textile machinery, HVAC equipment, medical equipment, CNC equipment and many other industries.

We adhere to the business philosophy of integrity and truth-seeking. We build on the industrial automation with our own intellectual property rights, and promote the competitiveness and profitability of our customers. We work with our customers to create a win-win situation, realize enterprise value and customer value grow together.

#### Mission

To help customers become industry leaders

#### Vision

To become a respected and global supplier of industrial automation products and solutions

#### Value

Integrity, specialty, innovation, sharing

#### Operation philosophy

Improve customers competitiveness continuously, we not only provide excellent products and services, but also supply customers with more industry knowledge and more professional technical solutions.



400K

National Hightech Enterprise



Cooperated Listed Company

30+



Sales and service network

**80+** 



# HUCEEN

## Huceen product system

#### PLC

H7 1200 E7 200Smart H7 200SMART E3 200Smart H7 300 H7 200





#### Internet of Things

H-Box Smart Box HCloud industrial cloud platform



Hpanel 7-inch Hpanel 10-inch



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About Huceen	(	01
Product system	. (	ງ:

#### 5. Service and Warranty 34

#### 2、H7-200SMART

Introduction of H7-200SMART	05
PROFINET slave interface module that is based on Ethernet	06
Technical specification of SMART CPU	07
Digital Module	15
Analog Module	18
Thermocouple Module	22
Communication interface module	2!

#### 4、Appendix

Appendix1: H7-200SMART Wiring diagram	27
Appendix2: The corresponding table of H7 SMART AT08 module DIP switch Settings	32
Appendix3: Ordering data	33

#### H7-200 SMART CPU

H7-200SMART Series PLC can communicate with PC through Ethernet port or RS485 port, and support 6 I/O expansion modules by itself. Meanwhile, the number of expansion modules can reach 12 through ET08 rack expansion module, it also supports the SMART BOX plug-and-play extension of the Industrial Internet of things.

# The state of the s

#### CPU SR20/ST20

Integrated 1 RS485 port, can do PPI, can also do free communication port, 1 Ethernet port, support S7 Ethernet communication and MODBUSTCP communication, support GET PUT communication; 12DI/8DO (SR20: relay output, ST20: transistor output) a total of 20 digital IO, 6 modules can be extended.



#### CPU SR30/ST30

Integrated 1 RS485 port, can do PPI, can also do free communication port, 1 Ethernet port, support S7 Ethernet communication and MODBUSTCP communication, support GET PUT communication; 18DI/12DO (SR30: relay output, ST30:transistor output) a total of 30 digital IO, 6 modules can be extended.



#### CPU SR40/ST40

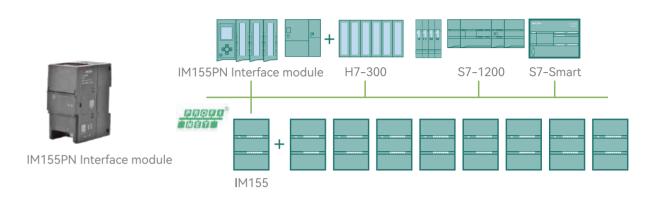
Integrated 1 RS485 port, can do PPI, can also do free communication port, 1 Ethernet port, support S7 Ethernet communication and MODBUSTCP communication, support GET PUT communication; 24DI/16DO (SR40: relay output, ST40: transistor output) a total of 40 digital IO, 6 modules can be extended.



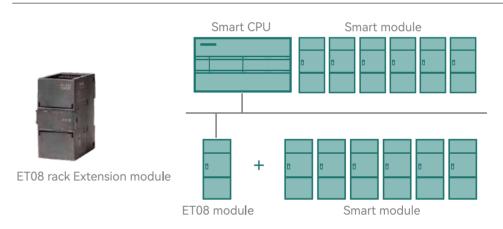
#### CPU SR60/ST60

Integrated 1 RS485 port, can do PPI, can also do free communication port, 1 Ethernet port, support S7 Ethernet communication and MODBUSTCP communication, support GET PUT communication; 36DI/24DO (SR60: relay output, ST60: transistor output) a total of 60 digital IO, 6 modules can be extended.

#### **Ethernet-based PROFINET slave interface module**



#### Interface module that makes Smart CPU more powerful



#### Smart PLC dedicated iot module



Perfect compatibility, no programming, Plug and play, extremely fast iot





Model No.	CPU SR20 AC/DC/RLY	CPU ST20 DC/DC/DC	
Order No.	H7 288-1SR20-0AA0	H7 288-1ST20-0AA0	
Picture	THE STATE OF THE S	117 250 10125 07 0 10	
Product Description	Standard CPU SR20, Relay	Standard CPU ST20, Transistor	
Standard			
Dimension (W×H×D)	90×10	0×81mm	
Power Consumption	14W	20W	
Available Current (SM bus)		1400mA	
Available Current (24V DC)	max.	300mA	
CPU Features			
Program Memory (KB)		12	
Data Memory (KB)	8		
Retentive Memory (KB)	10		
Data Preservation	Permanent		
Built-in I/O			
Digital Input/Output	12 input /8 output		
Analog Input/Output		-	
Process Image Size	256-bit input (I) /256-bit output (Q)		
Analog Image	56 words input (AI)/56 words output (AQ)		
Expansion Modules Allowed	up to	6 modules	
High-speed Counter (total)	6 i	n total	
Single Phase	4 200KH	Hz + 2 30KHz	
Quadrature Phase	2 100KH	Hz + 2 20KHz	
Pulse Output		2 100K Hz	
Timer		retained) (TON, TOF):192	
		r retained) : 64	
Counters		256	
Bit Memory (M)		56 bits	
Cycle Interrupt	2 in total, T32 and T96 have a resolution of 1ms		
Interrupt Edge		nd 4 down	
Real Time Clock	Usually 7 days, at least 6 days at 25°C		
Memory Card	Su	pport	
Signal Expansion Board Performance/ Processing Time			
Boolean	0.35 us a	/instruction	
Moving Word Operations	0.35 μs /instruction 1.2 μs /instruction		
Floating Point	1.7 µs /	instruction	
Communications Built-in			
Ports	Ethernet: 1 Serial port: 1 (RS485		
HMI Connections	Ethernet: 5 connections	Serial port: 4 connections	

## 200 SMART CPU

Model No.	CPU SR20 AC/DC/RLY	CPU ST20 DC/DC/DC
Order No.	H7 288-1SR20-0AA0	H7 288-1ST20-0AA0
Communications Built-in		
Programming (PG)	1 conn	nection
Ethernet	Upload and download program: support touch screen	Host computer communication: support MODBUS TCP
CPU (PUT/GET)		t 5 links
Data Transmission Rate	Ethernet:10/100 Mb/s RS485 System RS485 free port:1	n Protocol: 9600, 19200 and 187500b/s 200 to 115200b/s
Isolation	Ethernet: transformer isolation	on, 1500V DC RS485: None
Type of cable	Ethernet: CAT5e shielded cable	RS485: PROFIBUS network cable
Power		
Input Voltage	85-264VAC	20.4-28.8VDC
Input Current (CPU only)	130mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 250mA (w/ 300mA power supply output of the sensor) when CPU only at 120V AC 80mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC	190mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 470mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC
Input Current(Including CPU and all extensions accessories)	300mA at 120V AC 190mA at 240V AC	680mA at 24V AC
Inrush Current (Max)	9.3A at 264V AC	11.7A at 28.8V DC
Sensor Voltage	20.4-2	8.8V DC
Isolation		
Input to logic	1500V AC, 1.0min	No quarantine
Sensor to logic	Not is	solated
Digital Input		
Number of Inputs		12
Input Type	The sinking /sourcing type (IEC type 1 sinking)	The sinking /sourcing type ( IEC type1 sinking, excepting 10.0 to 10.3)
Allowable Continuous Voltage	Max. 3	30V DC
Surge Voltage(Max)	35V DC, las	sting 0.5s
Logic 1 Signal (Min)	15V DC when the current is 2.5mA	the voltage is 4V DC when it ranges from 10.0 to 10.3 10.6 to 10.7: 8mA, other input: 15V DC at 2.5mA
Logic 0 Signal (Max)	5V DC when the current is 1mA	the voltage is 4V DC when it ranges from 10.0 to 10.3 10.6 to 10.7: 1mA, other input: 5V DC at 1mA
Optical Isolation (field side and logic side)	500V AC, la	sting 1.0min
Isolation Group		1
Filter Time		ely selected (point 10.0 to 11.3): s; 0.2, 0.4, 0.8, 1.6,3.2, 6.4 and 12.8ms;
Digital Output		
Number of Outputs		8
Output Type	Relay, dry contact	Solid-MOSFET (source-type)
Voltage Range	5-30V DC or 5-250V AC	20.4-28.8V DC
Surge Current (Max)	7A when power on	8A, max. lasting 100ms
Rated Current per each point (Max)	2.0A	0.5A
Switching Frequency (Max)	Not recommended	-
Turn-on Delay (Qa.0-Qa.3)	Up to 10ms	from the disconnection to connection(Max): 1.0 μs; from the connection to disconnection(Max): 3.0 μs
Turn-off Delay (Qa.4-Qa.7)	Up to 10ms	from the disconnection to connection(Max): 50 µs; from the connection to disconnection(Max): 200 µs
Optical Isolation (field side and logic side)	500V AC Co	ontinue 1min
Contact Lifetime		
Non-loaded	10,000,000 cycles	-
Rated load	100,000 cycles	_



Model No.	CPU SR30 AC/DC/RLY	CPU ST30 DC/DC/DC	
Order No.	H7 288-1SR30-0AA0	H7 288-1ST30-0AA0	
Picture	The state of the s	11 TO THE TOTAL TOTAL TO THE TO	
Product Description	Standard CPU SR30, Relay	Standard CPU ST30, Transistor	
Standard			
Dimension (W×H×D)	110×	100×81mm	
Power Consumption	23W	18W	
Available Current (SM bus)	·	. 1400mA	
Available Current (24V DC)	max	x. 300mA	
CPU Features			
Program Memory (KB)		18	
Data Memory (KB)	12		
Retentive Memory (KB)	10		
Data Preservation	Permanent		
Built-in I/O			
Digital Input/Output	18 input /12 output		
Analog Input/Output		-	
Process Image Size	256-bit input (I	) /256-bit output (Q)	
Analog Image	56 words input (Al	) /56 words output (AQ)	
Expansion Modules Allowed High-speed	up to 6 modules		
Counter (total)	6 in total		
Single Phase	4 200KI	Hz + 2 30KHz	
Quadrature Phase	2 100KI	Hz + 2 20KHz	
Pulse Output	_	3 100K Hz	
T'	Non-holding (or not	retained) (TON, TOF):192	
Timer	Holding (	or retained): 64	
Counters	256		
Bit Memory (M)	2	56 bits	
Cycle Interrupt	2 in total, T32 and T96 have a resolution of 1ms		
Interrupt Edge	4 up a	and 4 down	
Real Time Clock	Usually 7 days, at least 6 days at 25°C		
Memory Card	S	upport	
Signal Expansion Board Performance/ Processing Time		_	
Boolean	0.35 us	s /instruction	
Moving Word Operations	<u> </u>	/instruction	
Floating Point	1.7 μs	/instruction	
Communications Built-in			
Ports	Ethernet: 1 Serial port: 1 (RS4	-	
HMI Connections	Ethernet: 5 connection	s Serial port: 4 connections	

## 200 SMART CPU

Model No.	CPU SR30 AC/DC/RLY	CPU ST30 DC/DC/DC	
Order No.	H7 288-1SR30-0AA0	H7 288-1ST30-0AA0	
Communications	117 200 10100 07410	117 200 10100 0700	
Built-in (DO)			
Programming (PG)		nection	
Ethernet		Host computer communication: support MODBUS TCP	
CPU (PUT/GET)		t 5 links Protocol: 9600, 19200 and 187500b/s	
Data Transmission Rate		Protocol: 9600, 19200 and 187500b/s 200 to 115200b/s	
Isolation	Ethernet: transformer isolati	on, 1500V DC RS485: None	
Type of cable	Ethernet: CAT5e shielded cable	RS485: PROFIBUS network cable	
Power			
Input Voltage	85-264VAC	20.4-28.8VDC	
Input Current (CPU only)	130mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 250mA (w/ 300mA power supply output of the sensor) when CPU only at 120V AC 80mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC	190mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 470mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC	
Input Current(Including CPU and all extensions accessories)	300mA at 120V AC 190mA at 240V AC	680mA at 24V AC	
Inrush Current (Max)	8.9A at 264V AC	6A at 28.8V DC	
Sensor Voltage	20.4-2	8.8V DC	
Isolation			
Input to logic	1500V AC, 1.0min	No quarantine	
Sensor to logic	Not is	solated	
Digital Input			
Number of Inputs	,	18	
Input Type	The sinking /sourcing type (IEC type 1 sinking)	The sinking /sourcing type ( IEC type1 sinking, excepting 10.0 to 10.3)	
Allowable Continuous Voltage		30V DC	
Surge Voltage(Max)	35V DC, la		
Logic 1 Signal (Min)	15V DC when the current is 2.5mA	the voltage is 4V DC when it ranges from 10.0 to 10.3 10.6 to 10.7: 8mA, other input: 15V DC at 2.5mA	
Logic 0 Signal (Max)	5V DC when the current is 1mA	the voltage is 4V DC when it ranges from I0.0 to I0.3 I0.6 to I0.7: 1mA, other input: 5V DC at 1mA	
Optical Isolation (field side and logic side) Isolation Group	500V AC, lasting 1.0min		
	Each channel can be separately selected (point	1: I0.0 to I1.3): 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8µs;	
Filter Time		be separately selected (I1.6 and larger): 0, 6.4, 12.8ms.	
Digital Output			
Number of Outputs		12	
Output Type	Relay, dry contact	Solid-MOSFET (source-type)	
Voltage Range	5-30V DC or 5-250V AC	20.4-28.8V DC	
Surge Current (Max)	7A when power on	8A, max. lasting 100ms	
Rated Current per each point (Max)	2.0A	0.5A	
Switching Frequency (Max)	Not recommended	_	
Turn-on Delay (Qa.0-Qa.3)	Up to 10ms	from the disconnection to connection(Max): 1.0 μs; from the connection to disconnection(Max): 3.0 μs	
Turn-off Delay (Qa.4-Qb.3)	Up to 10ms	from the disconnection to disconnection (Max): 50 μs; from the connection to disconnection (Max): 200 μs	
Optical Isolation (field side and logic side)	•	ontinue 1min	
Contact Lifetime			
Non-loaded	10,000,000 cycles	_	
Rated load	100,000 cycles	_	



Model No.	CPU SR40 AC/DC/RLY	CPU ST40 DC/DC/DC	
Order No.	H7 288-1SR40-0AA0	H7 288-1ST40-0AA0	
Picture	HOCHY	HOCEN SCHOOL SCH	
Product Description	Standard CPU SR40, Relay	Standard CPU ST40, Transistor	
Standard			
Dimension (W×H×D)	125×′	100×81mm	
Power Consumption	23W	18W	
Available Current (SM bus)		. 1400mA	
Available Current (24V DC)	max	x. 300mA	
CPU Features			
Program Memory (KB)		24	
Data Memory (KB)	16		
Retentive Memory (KB)	10		
Data Preservation	Permanent		
Built-in I/O			
Digital Input/Output	24 input /16 output		
Analog Input/Output		-	
Process Image Size		) /256-bit output (Q)	
Analog Image	56 words input (Al	) /56 words output (AQ)	
Expansion Modules Allowed	up to 6 modules		
High-speed Counter (total)	6 in total		
Single Phase	4 200KHz + 2 30KHz		
Quadrature Phase		Hz + 2 20KHz	
Pulse Output	_	3 100K Hz	
1	Non-holding (or not	retained) (TON, TOF):192	
Timer		or retained): 64	
Counters		256	
Bit Memory (M)	2	56 bits	
Cycle Interrupt	2 in total, T32 and T96 have a resolution of 1ms		
Interrupt Edge	4 up and 4 down		
Real Time Clock	Usually 7 days, at least 6 days at 25°C		
Memory Card	Support		
Signal Expansion Board		-	
Performance/ Processing Time			
Boolean	0.35 με	s /instruction	
Moving Word Operations	1.2 μs /instruction		
Floating Point	1.7 μs	/instruction	
Communications Built-in Ports	Ethernet: 1 Serial port: 1 (RS4	85) Ethernet attached serial port: 0	
HMI Connections	-	is Serial port: 4 connections	

## 200 SMART CPU

Order No. H7 288-1SR40-0AA0 H7 288-1ST40-0AA0 Communications Built-in Programming (PG) 1.2-115.2Kbps support 5 links Isolation Ethernet: transformer isolation, 1500V DC RS485: None Type of cable Ethernet: CAT5e shielded cable RS485: PROFIBUS network cable Power Input Voltage 85-264VAC 250mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 250mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 250mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only	C It of the sensor)		
Built-in Programming (PG)  CPU (PUT/CET)  Isolation  Ethernet: transformer isolation, 1500V DC RS485: None Type of cable  Ethernet: CAT5e shielded cable  RS485: PROFIBUS network cable Power  Input Voltage  85-264VAC  20.4-28.8VDC  130mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC  250mA (w/ 300mA power supply output of the sensor) when CPU only at 120V AC  80mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC  Input Current(Including CPU and all extensions at 240V AC  Input Current(Including CPU and all extensions of 1500V AC, 100m (PU only at 240V AC)  Input Current (Max)  16.3A at 264V AC  80mA at 240V AC  11.7A at 28.8V DC  80mS or Voltage  20.4-28.8V DC  80mA at 240V AC  11.7A at 28.8V DC  80mS or Voltage  20.4-28.8V DC  80mA or Voltage (PU only at 240V AC)  11.7A at 28.8V DC  80mS or Voltage  20.4-28.8V DC  80mS or Voltage  20.4-28.8V DC  80mS or Voltage  1500V AC, 1.0min  No quarantine  Sensor to logic  Not isolated  Digital Input  Number of Inputs  The sinking /sourcing type (IEC type 1 sinking)  Allowable Continuous Voltage (Max)  The sinking /sourcing type (IEC type 1 sinking)  Allowable Continuous Sourcing type (IEC type 1 sinking)  Surge Voltage(Max)  5V DC when the current is 2.5mA  Digital Isolation (field side and logic side)  Isolation Group  Fach chappel can be separately selected (notin 100 to 11.3): 0.2 0.4 0.8 1.6 3.2 0.4 a.8 a.8 a.9	C It of the sensor)		
Support 5 links   Support 5	C It of the sensor)		
Isolation  Ethernet: transformer isolation, 1500V DC RS485: None  Type of cable  Ethernet: CAT5e shielded cable  RS485: PROFIBUS network cable  Power  Input Voltage  130mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC  250mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC  80mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC  150mA (w/	C It of the sensor)		
Type of cable    Ethernet: CAT5e shielded cable   RS485: PROFIBUS network cable   Power	C It of the sensor)		
Power Input Voltage  130mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 250mA (w/ 300mA power supply output of the sensor) when CPU only at 120V AC 80mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 24V	C It of the sensor)		
Input Voltage  85-264VAC  20.4-28.8VDC  130mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 250mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 80mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA at 120V AC 150mA (w/o 300mA power supply output when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 150mA (w/o 30mA power supply output of the sensor) wh	C It of the sensor)		
Input Current (CPU only)  Input Current(Including CPU only at 240 V AC  80mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  80mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 300mA power supply output of the sensor) when CPU only at 240 V AC  150mA (w/o 30mA power supply output of the sensor) when	C It of the sensor)		
Input Current (CPU only) at 120V AC   250mA (w/ 300mA power supply output of the sensor) when CPU only at 120V AC   80mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC   150mA (w/ 300mA power supply output of the sensor) when	C It of the sensor)		
CPU and all extensions accessories)  190mA at 240 V AC  11.7A at 28.8V DC  Sensor Voltage  1500V AC, 1.0min  Input to logic  Sensor to logic  Digital Input  Number of Inputs  Input Type  The sinking /sourcing type (IEC type 1 sinking)  Allowable Continuous Voltage  Surge Voltage(Max)  Logic 1 Signal (Min)  15V DC when the current is 2.5mA  Logic 0 Signal (Max)  Digital Input  Sourcing type  The sinking /sourcing type			
Sensor Voltage  Isolation  Input to logic  Input Type  Input Type  Input Type  The sinking /sourcing type (IEC type 1 sinking)  Input Type  Allowable Continuous Voltage  Surge Voltage(Max)  Input Type  Surge Voltage(Max)  Input Type  Surge Voltage(Max)  Input Type  Surge Voltage(Max)  Input Type			
Isolation Input to logic Input to logic Input to logic Input Type			
Isolation Input to logic Input to logic Input to logic Input Type			
Input to logic  Sensor to logic  Digital Input  Number of Inputs  Input Type  The sinking /sourcing type (IEC type 1 sinking)  Allowable Continuous Voltage  Surge Voltage(Max)  Logic 1 Signal (Min)  To the sinking /sourcing type (IEC type 1 sinking)  Max. 30V DC  Surge Voltage(Max)  Logic 1 Signal (Min)  To the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 8mA, other input: 15V DC when the current is 1mA  The voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 1mA, other input: 5V DC when it ranges 10.3 10.6 to 10.7: 1mA, other input: 5V DC when it ranges 10.3 10.6 to 10.7: 1mA, other input: 5V DC when the current is 1mA  The sinking /sourcing type (IEC type 1 sinking)  The sinking /sourcing type (IEC type 1 s			
Digital Input Number of Inputs  24  Input Type The sinking /sourcing type (IEC type 1 sinking)  Allowable Continuous Voltage  Surge Voltage(Max)  Logic 1 Signal (Min)  15V DC when the current is 2.5mA  Logic 0 Signal (Max)  5V DC when the current is 1mA  The sinking /sourcing type (IEC type 1 sinking)  Max. 30V DC  Surge Voltage(Max)  15V DC when it ranges 10.3 10.6 to 10.7: 8mA, other input: 15V  Logic 0 Signal (Max)  5V DC when the current is 1mA  The sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  The sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking /sourcing type (IEC type 1 sinking)  (IEC type 1 sinking /sourcing type (IEC type 1 sinking /sourcing type (IEC type 1 sinking /sourcing type (IEC type 1 sinki			
Number of Inputs  24  Input Type The sinking /sourcing type (IEC type 1 sinking)  Allowable Continuous Voltage  Surge Voltage(Max)  Logic 1 Signal (Min)  The sinking /sourcing type (IEC type 1 sinking)  Max. 30V DC  Surge Voltage(Max)  35V DC, lasting 0.5s  the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 8mA, other input: 15V  Logic 0 Signal (Max)  5V DC when the current is 1mA  the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 1mA, other input: 5V  Optical Isolation (field side and logic side)  Isolation Group  1  Each channel can be separately selected (point 10.0 to 11.3): 0.2 0.4 0.8 1.6 3.2 6.4 at			
Number of Inputs  24  Input Type The sinking /sourcing type (IEC type 1 sinking)  Allowable Continuous Voltage  Surge Voltage(Max)  Logic 1 Signal (Min)  The sinking /sourcing type (IEC type 1 sinking)  Max. 30V DC  Surge Voltage(Max)  35V DC, lasting 0.5s  the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 8mA, other input: 15V  Logic 0 Signal (Max)  5V DC when the current is 1mA  the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 1mA, other input: 5V  Optical Isolation (field side and logic side)  Isolation Group  1  Each channel can be separately selected (point 10.0 to 11.3): 0.2 0.4 0.8 1.6 3.2 6.4 at			
Allowable Continuous Voltage  Surge Voltage(Max)  Logic 1 Signal (Min)  The voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 8mA, other input: 15V DC when the current is 1mA  Logic 0 Signal (Max)  Optical Isolation (field side and logic side)  Isolation Group  The sinking / sourcing type (IEC type 1 sinking)  Max. 30V DC  The voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 8mA, other input: 15V DC when it ranges 10.3 10.6 to 10.7: 1 mA, other input: 5V DC when it ranges 10.3 10.6 to 10.7: 1 mA, other input: 5V DC when it ranges 10.3 10.6 to 10.7: 1 mA, other input: 5V DC when the current is 1 mA  The voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 1 mA, other input: 5V DC			
Surge Voltage (Max)  Surge Vol			
Logic 1 Signal (Min)  15V DC when the current is 2.5mA  the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 8mA, other input: 15V  Logic 0 Signal (Max)  5V DC when the current is 1mA  the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 1mA, other input: 5V  Optical Isolation (field side and logic side)  500V AC, lasting 1.0min  Isolation Group  1  Fach channel can be separately selected (point 10.0 to 11.3): 0.2 0.4 0.8 1.6 3.2 6.4 at	Max. 30V DC		
Logic 0 Signal (Max)  5V DC when the current is 1mA  10.3 10.6 to 10.7: 8mA, other input: 15\ the voltage is 4V DC when it ranges 10.3 10.6 to 10.7: 1mA, other input: 5\ Optical Isolation (field side and logic side)  Isolation Group  1  Fach channel can be separately selected. (point 10.0 to 11.3): 0.2. 0.4. 0.8. 1.6. 3.2. 6.4 at			
Optical Isolation (field side and logic side)  Isolation Group  Fach channel can be separately selected. (point I0.0 to I1.3): 0.2. 0.4. 0.8. 1.6. 3.2. 6.4 at			
side and logic side)  Isolation Group  1  Fach channel can be separately selected. (point I0.0 to I1.3): 0.2. 0.4. 0.8. 1.6. 3.2. 6.4 at			
Each channel can be separately selected (point 10.0 to 11.3): 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 at			
Filter Time 0.2, 0.4, 0.8, 1.6,3.2, 6.4 and 12.8ms; Each channel can be separately selected (I1.6 and larger			
Digital Output			
Number of Outputs 16			
Output Type Relay, dry contact Solid-MOSFET (source-ty	/pe)		
Voltage Range 5-30V DC or 5-250V AC 20.4-28.8V DC			
Surge Current (Max)  7A when power on  8A, max. lasting 100m.	S		
Rated Current per each point (Max)  2.0A  0.5A			
Switching Frequency (Max) Not recommended –			
Turn-on Delay (Qa.0-Qa.3) Up to 10ms from the disconnection to connection from the connection to disconnection			
Turn-off Delay (Qa.4-Qb.7) Up to 10ms from the disconnection to connection from the connection to disconnection			
Optical Isolation (field side and logic side)  500V AC Continue 1min			
Contact Lifetime			
Non-loaded 10,000,000 cycles –			
Rated load 100,000 cycles –			



Model No.	CPU SR60 AC/DC/RLY	CPU ST60 DC/DC/DC	
Order No.	H7 288-1SR60-0AA0	H7 288-1ST60-0AA0	
Picture	ACCOUNT OF THE PARTY OF THE PAR		
Product Description	Standard CPU SR60, Relay	Standard CPU ST60, Transistor	
Standard			
Dimension (W×H×D)	125×	100×81mm	
Power Consumption	25W	20W	
Available Current (SM bus)		x. 1400mA	
Available Current (24V DC)	ma	x. 300mA	
CPU Features			
Program Memory (KB)	30		
Data Memory (KB)		20	
Retentive Memory (KB)	10		
Data Preservation	Permanent		
Built-in I/O			
Digital Input/Output	36 input /24 output		
Analog Input/Output		_	
Process Image Size	256-bit input (	I) /256-bit output (Q)	
Analog Image	56 words input (A	I) /56 words output (AQ)	
Expansion Modules Allowed	up to 6 modules		
High-speed Counter (total)	6 in total		
Single Phase	4 200K	Hz + 2 30KHz	
Quadrature Phase	2 100K	Hz + 2 20KHz	
Pulse Output		3 100K Hz	
Timor	Non-holding (or no	t retained) (TON, TOF):192	
Timer	Holding	(or retained): 64	
Counters	256		
Bit Memory (M)		256 bits	
Cycle Interrupt	2 in total, T32 and T96 have a resolution of 1ms		
Interrupt Edge	4 up and 4 down		
Real Time Clock	Usually 7 days, at least 6 days at 25°C		
Memory Card		Support	
Signal Expansion Board Performance/		-	
Processing Time			
Boolean	0.35 μ	s /instruction	
Moving Word Operations	1.2 μs /instruction		
Floating Point  Communications Built-in	1.7 με	s /instruction	
Ports	Ethernet: 1 Serial port: 1 (RS4	(485) Ethernet attached serial port: 0	
HMI Connections		ns Serial port: 4 connections	

## 200 SMART CPU

Model No.	CPU SR60 AC/DC/RLY	CPU ST60 DC/DC/DC
Order No.	H7 288-1SR60-0AA0	H7 288-1ST60-0AA0
Communications Built-in		
Programming (PG)	1.2-11	5.2Kbps
CPU (PUT/GET)		t 5 links
Isolation	Ethernet: transformer isolati	on, 1500V DC RS485: None
Type of cable	Ethernet: CAT5e shielded cable	RS485: PROFIBUS network cable
Power		
Input Voltage	85-264VAC	20.4-28.8VDC
Input Current (CPU only)	130mA (w/o 300mA power supply output of the sensor) when CPU only at 120V AC 250mA (w/ 300mA power supply output of the sensor) when CPU only at 120V AC 80mA (w/o 300mA power supply output of the sensor) when CPU only at 240V AC 150mA (w/ 300mA power supply output of the sensor) when CPU only at 240V AC	190mA (w/o 300mA power supply output of the sensor) when CPU only at 24V AC 470mA (w/ 300mA power supply output of the sensor) when CPU only at 24V AC
Input Current(Including CPU and all extensions accessories)	130mA at 120V AC 190mA at 240V AC	680mA at 24V AC
Inrush Current (Max)	16.3A at 264V AC	11.5A at 28.8V DC
Sensor Voltage	20.4-28.8V DC	
Isolation		
Input to logic	1500V AC, 1.0min	No quarantine
Sensor to logic	Not is	solated
Digital Input		
Number of Inputs		36
Input Type	The sinking /sourcing type (IEC type 1 sinking)	The sinking /sourcing type ( IEC type1 sinking, excepting I0.0 to I0.3)
Allowable Continuous Voltage		
Surge Voltage(Max)	35V DC, lasting 0.5s	
Logic 1 Signal (Min)	15V DC when the current is 2.5mA	the voltage is 4V DC when it ranges from I0.0 to I0.3 I0.6 to I0.7: 8mA, other input: 15V DC at 2.5mA
Logic 0 Signal (Max)	5V DC when the current is 1mA	the voltage is 4V DC when it ranges from I0.0 to I0.3 I0.6 to I0.7: 1mA, other input: 5V DC at 1mA
Optical Isolation (field side and logic side)		
Isolation Group		1
Filter Time		10.0 to 11.3): 0.2, 0.4, 0.8, 1.6, 3.2, 6.4 and 12.8μs; be separately selected (11.6 and larger): 0, 6.4, 12.8ms
Digital Output		
Number of Outputs		24
Output Type	Relay, dry contact	Solid-MOSFET (source-type)
Voltage Range	5-30V DC or 5-250V AC	20.4-28.8V DC
Surge Current (Max)	7A when power on	8A, max. lasting 100ms
Rated Current per each point (Max)	2.0A	0.5A
Switching Frequency (Max)	Not recommended	-
Turn-on Delay (Qa.0-Qa.3)	Up to 10ms	from the disconnection to connection(Max): 1.0 µs; from the connection to disconnection(Max): 3.0 µs
Turn-off Delay (Qa.4-Qc.7)	Up to 10ms	from the disconnection to connection(Max): 50 µs; from the connection to disconnection(Max): 200 µs
Optical Isolation (field side and logic side)	500V AC C	ontinue 1min
Contact Lifetime		
Non-loaded	10,000,000 cycles	-
	100,000 cycles	_

## Digital input modules

Model No.	EM DE08	EM DE16	
Order No.	H7 288-2DE08-0AA0	H7 288-2DE16-0AA0	
Picture			
Product Description	8-digital input, 24VDC	16-digital input, 24VDC	
Standard			
Dimension (W×H×D)	47×100	×81mm	
Power Consumption	1.5W	2.3W	
Current Consumption (SM bus)	120mA	130mA	
Current Consumption (24V DC)	4mA for each input point used		
Digital Input			
Number of Inputs	8	16	
Input Type	PNP/NPN (IEC type 1 sinking)		
Rated Voltage	24V DC when the current is 4mA, Rated Value		
Allowable Continuous Voltage	Max 30V DC		
Surge Voltage(Max)	35V DC, lasting 0.5s		
Logic 1 Signal (Min)	it is 15V DC when t	he current is 2.5mA	
Logic 0 Signal (Max)			
Optical Isolation (field side and logic side)	500V AC, lasting 1.0min		
Isolation Group	2	4	
Filter Time	0.2, 0.4, 0.8, 1.6, 3.2, 6.4, 12.8ms	(optional, 4 inputs form one group )	
Number of inputs that connect at the same time	8	16	
55° (horizontal)	All		
45° (vertical)	All		
Cable Length(Max)			
Shield	500M		
Unshielded	300M		

## Digital output modules

Model No.	EM DR08	EM DT08	EM QR16	EM QT16
Order No.	H7 288-2DR08-0AA0	H7 288-2DT08-0AA0	H7 288-2QR16-0AA0	H7 288-2QT16-0AA0
Picture				
Product Description	8-digital output, relay	8-digital output, transistor	16-digital output, relay	16-digital output, transistor
Standard				
Dimension (W×H×D)		47×100	×81mm	
Power Consumption	4.5W	1.5W	4.5W	1.7W
Current Consumption (SM bus)	120mA	120mA	110mA	120mA
Current Consumption (24V DC)	9mA for each relay coil used	_	9mA for each relay coil used	-
Digital Output				
Number of Outputs		8		16
Output Type	Relay	Solid-MOSFET (source type)	Relay	Solid-MOSFET (source type)
Voltage Range	5-30V DC or 5-250V AC	20.4-28.8V DC	5-30V DC or 5-250V AC	20.4-28.8V DC
Surge Current (Max)	7A when power on	8A, lasting 100ms	7A when power on	8A, lasting 100ms
Rated Current per point (Max)	2.0A	0.75A	2.0A	0.75A
Switching Delay	Up to 10ms	from the disconnection to connection(Max): 50µs; from the connection to disconnection(Max): 200µs	Up to 10ms	from the disconnection to connection(Max): 50µs; from the connection to disconnection(Max): 200µs
Optical Isolation(field side and logic side)	1500V AC, lasting 1.0min (coil and contact), None(coil and logic side)	500V AC, lasting 1.0min	1500V AC, lasting 1.0min (coil and contact), None(coil and logic side)	500V AC, lasting 1.0min
Isolation Group		2		4
Output Status in STOP Mode		previous value or repl	acement value (default is 0)	)
Contact Lifetime				
Non-loaded	10,000,000 break / close cycles	_	10,000,000 break / close cycles	-
Rated load	100,000 disconnect/ close cycles	_	100,000 break / close cycles	-
Number of Inputs that connect at the same time	8		16	
55° (horizontal)	All			
45° (vertical)		A		
Cable Length(Max)				
Shield	500M			
Unshielded		15	0M	



## Digital input/output modules

Model No.	EM DR16	EM DT16	EM DR32	EM DT32
Order No.	H7 288-2DR16-0AA0	H7 288-2DT16-0AA0	H7 288-2DR32-0AA0	H7 288-2DT32-0AA0
Picture				
Product Description	8-digital input/ 8-digital output, relay	8-digital input/ 8-digital output, transistor	16-digital input/ 16-digital output, relay	16-digital input/16-digital output, transistor
Standard				
Dimension (W×H×D)	47×100	×81mm	72×100	)×81mm
Power Consumption	5.5W	2.5W	10W	4.5W
Current Consumption (SM bus)	145mA	145mA	180mA	185mA
Current Consumption (24V DC)	4mA for each input point used, each relay coil used is 11mA	4mA for each input point used	4mA for each input point used, each relay coil used is 11mA	4mA for each input point used
Digital Input				
Number of Inputs	{	3		6
Input Type		PNP/NPN (IEC	type 1 sinking)	
Surge Voltage(Max)		35V DC, la	asting 0.5s	
Logic 1 Signal (Min)		15\	/DC	
Logic 0 Signal (Max)		5VDC		
Optical Isolation (field side and logic side)	500V AC, lasting 1min			
Isolation Group	2			
Filter Time	0.2, 0.4,	0.8, 1.6, 3.2, 6.4, 12.8m	s(optional, 4 inputs form or	ne group )
Number of Inputs that connect at the same time	8		1	6
Cable Length(M)		500M(shield), 15	50M(unshielded)	
Digital Input				
Number of Inputs		3	16	
Input Type	Relay	Solid-MOSFET(source type)	Relay	Solid-MOSFET(source type)
Voltage Range	5~30V DC or 5~250V AC	20.4~28.8V DC	5~30V DC or 5~250V AC	20.4~28.8V DC
Surge Current	7A when power on	8A, max. lasting 100ms	7A when power on	8A, max. lasting 100ms
Rated Current per point (Max)	2.0A	0.75A	2.0A	0.75A
Switching Delay	from the disconnection to connection(Max): 50µs; from the connection to disconnection(Max): 200µs	Up to 10ms	from the disconnection to connection(Max): 50µs; from the connection to disconnection(Max): 200µs	Up to 10ms
Optical Isolation(field side and logic side)	1500V AC, lasting 1.0min (coil and contact), None(coil and logic side)	500V AC, lasting 1.0min	1500V AC, lasting 1.0min (coil and contact), None(coil and logic side)	500V AC, lasting 1.0min
Isolation Group		2	4	3
Output Status in STOP Mode	previous value or replacement value (default is 0)			
Number of Inputs that connect at the same time	8 16		6	
55° (horizontal)	All			
45° (vertical)	All			
Cable Length (M)				
Shield		50	0M	
Unshielded	150M			

## Analog input modules

Model No.	EM AE04 EM AE04s		
Order No.	H7 288-3AE04-0AA0	H7 288-3AE04-0AA1	
Picture			
Product Description	4-channel analog input, resolution 12 bits, full channel support current/voltage input	Economical Type, 4-channel analog input, resolution 12 bits, full channel support current/voltage input	
Standard			
Dimension (W×H×D)	47×10	00×81mm	
Power Consumption		1W	
Current Consumption (SM bus)	9	POmA	
Current Consumption (24V DC)	2	20mA	
Analog Input			
Number of Inputs		4	
Input Type	voltage or current (differential):	2 can be selected as a group range	
Input Range			
Electric Current	0~	20mA	
Supply Voltage	±2.5V, ±5V, ±10V	0-10V	
Data Word Format			
Unipolarity	0~+27648		
Bipolar	±27648	_	
Max. Voltage Resistance	±35V		
Max. Current Resistance	±40mA		
Smoothness	None, weak, medium or strong		
Noise Supression	400, 60, 50 or 10Hz	50 or 10Hz	
Resolution			
Voltage Mode	12 bits + symbol bits	12 bits	
Current Mode	1	2 bits	
Isolation (field side and logic side)	500VAC		
Precision (25°C/0~55°C)			
Voltage Mode	full range ±0.1%/±0.2%	full range ±0.3%/±0.5%	
Current Mode	full range ±0.2%/±0.3%	full range ±0.4%/±0.6%	
Analog to digital Conversion Time	625 μs (400Hz inhibited)	500ms(50HZ)	
Common mode Rejection	40dB, DC to 60HZ	-	
Working Signal Range	signal plus common mode voltage ≤12V		
Diagnosis	Overflow / underflo	ow, 24V DC low voltage	
Cable Length (M)	100m, shielded twisted pair		



## Analog intput modules

Model No.	EM AE08	EM AE08s	
Order No.	H7 288-3AE08-0AA0 H7 288-3AE08-0AA1		
Picture	THE STATE OF THE S		
Product Description	8-channel analog input, resolution 12 bits, full-channel support current/voltage input	Economical Type, 8-channel analog input, resolution 12 bits, full-channel support current/voltage input	
Standard			
Dimension (W×H×D)	47×10	0×81mm	
Power Consumption	,	1W	
Current Consumption (SM bus)	90	DmA	
Current Consumption (24V DC)	20	DmA	
Analog Input			
Number of Inputs		8	
Input Type	voltage or current (differential): 2	2 can be selected as a group range	
Input Range			
Electric Current	0~2	20mA	
Supply Voltage	±2.5V, ±5V, ±10V	0-10V	
Data Word Format	·		
Unipolarity	0~+27648		
Bipolar	±27648 –		
Max. Voltage Resistance	±35V		
Max. Current Resistance	±40mA		
Smoothness	None, weak, medium or strong		
Noise Supression	400, 60, 50 or 10Hz	50Hz	
Resolution			
Voltage Mode	12 bits + symbol bit	12 bits	
Current Mode	12	! bits	
Isolation (field side and logic side)	500V AC		
Precision (25°C/0~55°C)			
Voltage Mode	full range ±0.1%/±0.2%	full range ±0.3%/±0.5%	
Current Mode	full range ±0.2%/±0.3% full range ±0.4%/±0.6%		
Analog to digital Conversion Time	625μs(400Hz Inhibition)	500ms(50HZ)	
Common mode Rejection	40dB, DC to 60HZ		
Working Signal Range	signal plus common mode voltage ≤12V	_	
Diagnosis	Overflow/ underflow	n, 24V DC low voltage	
Cable Length (M)	100m, shield	ed twisted pair	

## Analog output modules

Model No.	EM AQ02	EM AQ02s	EM AQ04	EM AQ04s
Order No.	H7 288-3AQ02-0AA0	H7 288-3AQ02-0AA1	H7 288-3AQ04-0AA0	H7 288-3AQ04-0AA1
Picture				
Product Description	2-channel analog output, full-channel support current/voltage output	Economical Type, 2-channel analog output, full-channel support current/voltage output	4-channel analog output, full-channel support current/voltage output	Economical Type, 4-channel analog output, full-channel support current/voltage output
Standard				
Dimension (W×H×D)		47×100	)×81mm	
Power Consumption	1.5	5W	2.1	1W
Current Consumption (SM bus)		90	mA	
Current Consumption (24V DC)	50	mA	70mA	
Analog Output				
Number of Outputs	Á	2	4	
Output Type	Voltage or current			
Output Range				
Current Output	0-20mA			
Voltage Output	0-10V			
Data Word Format				
Current Output	0-27648			
Voltage Output	0-27648			
Resolution				
Voltage Mode	11 bits + symbol bits	11 bits	11 bits + symbol bits	11 bits
Current Mode		11	bits	
Isolation (field side and logic side)	500V AC			
Precision				
Typical, 25°	full range ±0.5%			
Worst, 0° to 55°	full range ±1.0%			
Output Status in STOP Mode	previous value or replacement value (default is 0)			
Diagnosis				
Voltage Mode	Overflow/ underflow, short circuit to ground, 24V DC low voltage	Overflow/ underflow, 24V DC low voltage	Overflow/ underflow, short circuit to ground, 24V DC low voltage	Overflow/ underflow, 24V DC low voltage
Current Mode	Upflow/underflow; Open circuit; 24VDC low voltage	Upflow/underflow; 24VDC low voltage	Upflow/underflow; Open circuit; 24VDC low voltage	Overflow/ underflow, 24V DC low voltage
Cable Length (M)	100m, shielded twisted pair			

## Analog input/output modules

Model No.	EM AM03	EM AM03s	EM AM06	EM AM06s
Order No.	H7 288-3AM03-0AA0	H7 288-3AM03-0AA1	H7 288-3AM06-0AA0	H7 288-3AM06-0AA1
Picture		Total Control of the		
Product Description	2-channel analog input/ 1-channel analog output, full-channel support current/voltage type	Economical Type, 2-channel analog input/ 1-channel analog output, full-channel support current/voltage type	4-channel analog input/ 2-channel analog output, full-channel support current/voltage type	Economical Type, 4-channel analog input/ 2-channel analog output, full-channel support current/voltage type
Standard				
Dimension (W×H×D)		47×100	)×81mm	
Power Consumption	1.	1W		OW.
Current Consumption				
(SM bus)		90	mA	
Current Consumption (24V DC)	30	mA	60	mA
Analog Input				
Number of Inputs	2	2		4
Input Type	voltag	e or current (differential): 2	can be selected as a group	range
Input Range	0			
Electric Current		0-2	0mA	
Supply Voltage	±2.5V, ±5V, ±10V	0-10V	±2.5V, ±5V, ±10V	0-10V
Resolution				
Voltage Mode	12 bits + symbol bits	12 bits	12 bits + symbol bits	12 bits
Current Mode	, , , , , , , , , , , , , , , , , , ,	12	bits	
Precision				
Voltage Mode	±0.2%/±0.3% full range	±0.3%/±0.5% full range	±0.2%/±0.3% full range	±0.3%/±0.5% full range
Current Mode	±0.2%/±0.3% full range	±0.4%/±0.6% full range	±0.2%/±0.3% full range	±0.4%/±0.6% full range
Analog to digital Conversion Time	625µs(400Hz inhibited)	50 or 10Hz	625μs(400Hz inhibited)	50 or 10Hz
Analog Output				
Number of Outputs	,	1		2
Output Type		Voltage	/current	
Output Range			_	
Current Output		0-2	0mA	
Voltage Output		0-	10V	
Resolution			_	
Voltage Mode	11 bits + symbol bits	11 bits	11 bits + symbol bits	11 bits
Current Mode		11	bits	
Isolation (field side and logic side)	500V AC			
Precision	_			
Typical, 25°	full range ±0.5%			
Worst, 0°to 55°		full rang	ge ±1.0%	
Diagnosis				
Voltage Mode	Overflow/ underflow, short circuit to ground, 24V DC low voltage	Overflow/ underflow, 24V DC low voltage	Overflow/ underflow, short circuit to ground, 24V DC low voltage	Overflow/ underflow, 24V DC low voltage
Current Mode	Overflow/ underflow, short circuit, 24V DC low voltage	Overflow/ underflow, 24V DC low voltage	Overflow/ underflow, short circuit, 24V DC low voltage	Overflow/ underflow, 24V DC low voltage

## Thermocouple module

M 11N	EN ATO/	
Model No. Order No.	EM AT04 H7 288-3AT04-0AA0	
Picture	117 200-3A104-0AA0	
Product Description	4-channel thermocouple module	
Standard		
Dimension (W×H×D)	47×100×81mm	
Power Consumption	1.5W	
Current Consumption (SM bus)	120mA	
Current Consumption (24V DC)	40mA	
Analog Input		
Number of Inputs	4	
Range Rated Range (Data word) Overshoot/ Undershoot Range (Data word) Overflow/underflow (Data word)	Please refer to the thermocouple selection table	
Measuring Principle	Sigma-Delta	
Resolution		
Temperature	0.1°C / 0.1°F	
Voltage	15 bits+ symbol bits	
Max. Voltage Resistance	±35V	
Isolation		
Field side and logic side	500V AC	
Field side and 24V DC side	500V AC	
24V DC side and Logic side	500V AC	
Channel to channel Isolation	Support	
Common mode Rejection	>120dB at 120V AC	
Repeatability	±0.05%FS	
The cold end temperature error	±1.5°C	
Cable Loop Resistance (Max)	100Ω	
Diagnosis	Overflow/ underflow, circuit break, 24V DC low voltage	
Cable Length	100m, shielded twisted pair	
Rejection Frequency Selection	400Hz(2.5ms) 60Hz(16.6ms) 50Hz(20ms) 10Hz(100ms)	

Remark: when 400Hz inhibition is selected, the integration time should be 10ms to ensure the resolution and precision of module. Meanwhile this selection will also suppress noise at frequency of 100Hz and 200Hz. It is recommended to use an integration time of 100ms while measuring thermocouple. Using smaller integration time will increase repeatability error of temperature reading.



## Thermocouple module

Model No.	EM AT08
Order No.	H7 288-3AT08-0AA0
Picture	
Product Description	8-channel thermocouple module, resolution 16 bits
Standard	
Dimension (W×H×D)	47×100×81mm
Power Consumption	1.5W
Current Consumption (SM bus)	50mA
Current Consumption (24V DC)	40mA
Analog Input	
Number of Inputs	8
Input Type	TC
Input Range	
Туре	EJKNRST
Voltage Range	±80MV
Data Word Format	Voltage: -27648 to +27648
Measuring Principle	Sigma-Delta
Resolution	0.1°C / 0.1°F
Temperature	
Voltage Resistance	15 bits+ symbol bits
Max. Voltage Resistance	±35V
Isolation	
Field side and logic side	500V AC
Field side and 24V DC side	500V AC
24V DC side and Logic side	500V AC
Channel to channel Isolation	Support
Common mode Rejection	120V AC, >120dB
Repeatability	±0.05%FS
The cold end temperature error	±1.5°C
Cable Loop Resistance (Max)	100Ω
Cable Length	100m
Diagnosis	Overflow/ underflow, circuit break, 24V DC low voltage
Cable Length	100m, Shielded twisted pair

## RTD modules

Model No.	EM AR02	EM AR04	
Order No.	H7 288-3AR02-0AA0	H7 288-3AR04-0AA0	
Picture			
Product Description	2-channel RTD module, resolution 16 bits	4-channel RTD module, resolution 16 bits	
Standard			
Dimension (W×H×D)	47×100	0×81mm	
Power Consumption	1.1	5W	
Current Consumption (SM bus)	120	0mA	
Current Consumption (24V DC)	40	DmA	
Analog Input			
Number of Inputs Range	2	4	
Rated Range (Data word) Overshoot/ Undershoot Range (Data word) Overflow/underflow (Data word)	Please refer to RTD sensor selection table		
Measuring Principle	Sigma-Delta		
Resolution			
Temperature	0.1°C / 0.1°F		
Voltage	15 bits+ symbol bits		
Max. Voltage Resistance	±35V		
Isolation			
Field side and logic side	500V AC		
Field side and 24V DC side	500V AC		
24V DC side and Logic side	500V AC		
Channel to channel Isolation	-		
Common mode Rejection	>120dB		
Repeatability	±0.05%FS		
Max Power Consumption of the Sensor	0.5mW		
Cable Loop Resistance (Max)	$20\Omega$ , for Cu10, the maximum is $2.7\Omega$		
Diagnosis		t break, 24V DC low voltage	
Cable Length	100m, shielded twisted pair		
Rejection Frequency Selection	400Hz(2.5ms) 60Hz(16.6ms) 50Hz(20ms) 10Hz(100ms)		

Remark: When selecting 400Hz filter, and maintaining the resolution and accuracy of the module, the integration time should be 10ms. Meanwhile this selection will also suppress noise at frequency of 100Hz and 200Hz.

#### **HUCEEN**

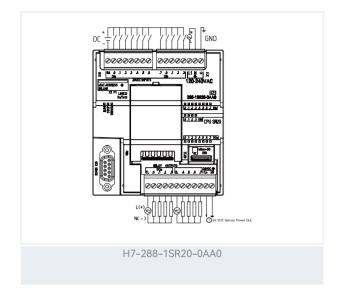
#### Communication Interface Module

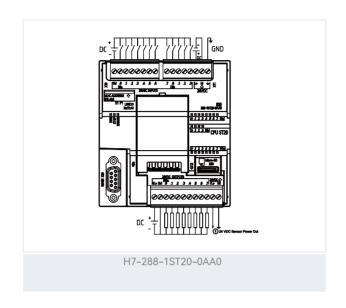
Model No.	IM ET08	
Article No.	H7 288-9ET08-0AA0	
Picture		
Product Description	Expansion rack module 6 smart series I/O modules can be extended	
Standard		
Dimension (W×H×D)	47×100×81mm	
Power Input Voltage	20.4-28.8V DC	
Power Input Current	Only interface module:2mA; Maximum load: 1500mA	
Power Consumption	2W	
5V DC Backplane Current Supply	1300mA, backplane current is continuously supplied	
Communication Port		
Quantity		
Electrical Type	RJ45(Not support polarity adaptation)	
Transmission Rate	10 Mbit/s and 100Mbit/s	
Isolation or not	Yes(field and logic)	
Digital Input		
Input Type	Sinking/sourcing type (IEC type 1 sinking)	
Number of Inputs	4	
Rated Voltage	24V DC	
Surge Voltage(Max)	35V DC, lasting 0.5s	
Logic 1 Signal (Min)	15V DC	
Logic 0 Signal (Max)	5V DC	
Input Delay (Max)	4.5ms	
Optical Isolation(field side and logic side)	500V AC, 1min	
Digital Output		
Output Type	Transistor output, Solid-MOSFET (Source type)	
Number of Outputs	4	
Rated Voltage	24V DC	
Voltage Range	20.4-28.8V DC	
Rated Voltage	8A, 100ms	
Rated current per point (Max)	0.75A	
Switching Frequency (Max)	_	
Switching Delay (Max)	150μs	
Optical Isolation (field side and logic side)		
Contact Lifetime	_	
Non-loaded	-	
Rated Load	-	
Function Introduction		
Overview	Ethernet interface module of H7-200Smart series transmits I/O data of I/O module expanded after interface module to master station through S7 slave protocol. Having following features: Up to 6 smart expansion modules can be expanded; Support S7, visiting I zone, Q zone, AI zone, AQ zone and V zone; It is convenient and efficient that S7 communication can be carried out with S7-200smart or H7-200smart series CPU through the S7 protocol (as the slave).	
Supported Module Type	Support all digital and analog expansion modules (including I/O modules that use V zone), DP01 is not supported.	
	(	

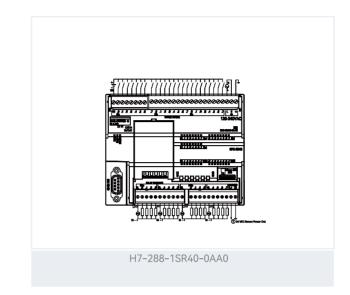
#### Communication Interface Module-Ethernet

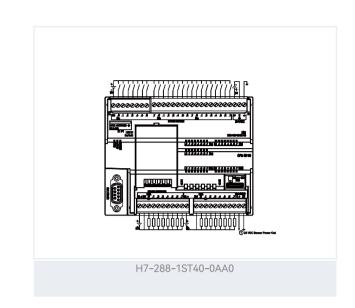
Model No.	IM 155	
Order No.	H7 155-1PN01-0AA0	
Picture		
Product Description	Based on PROFINET slave station interface module of Ethernet, can be expandable to 8 smart family modules	
Standard		
Dimension (W×H×D)	47×100×81mm	
Power Input Voltage	20.4-28.8V DC	
Power Input Current	2A	
Power Consumption	2W	
PROFINET Communication Parameters		
Communication Ports	2 RJ45 ports	
Electrical Type	RJ45 (Not support polarity adaptation)	
Transmission Rate	100 Mbps, full duplex	
Supported Ethernet Service	ping arp Network Diagnosis (SNMP) /MIB-2 LLDP	
Minimum Cycle Time	5ms	
Third-party PROFINET Master Station	Support	
The communication distance between slave station is the longest	100m (100BASE-TX)	
Topological Structure	Support star, tree, line and ring topology structure	
Hardware Configuration Function		
Import file type	PROFINET GSD file, XML format	
Extended capability	Support 8 H7-200 Smart Modules Expansion	
Isolation and	Expansion module can add digital module, analog module and temperature module	
Protection		
Interface Isolation	transformer isolation of RJ45 communication port	
Power Supply Protection	The power supply terminal provides reverse connection protection and surge absorption function.	
Function Introduction		
Overview	IM155 communication interface module is distributed I/O module developed by Huceen Automation for system integrated customers; It has high-speed Ethernet communication, support Profinet slave station communication protocol, and can be mounted under Profinet master station equipment; Meanwhile, a single module can be expanded to 8 modules such as Huceen H7 series smart modules, Simatic S7series smart modules.	
Product Features	High-speed Ethernet communication; 2. Support Profinet master &slave station communication protocol;     3. Flexible application and can expand smart family module.	

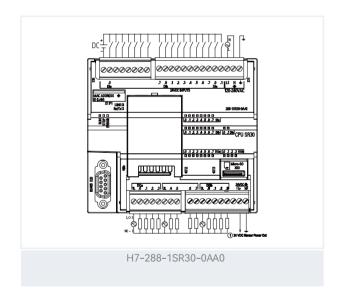
## Appendix1: H7-200 smart series wiring diagram

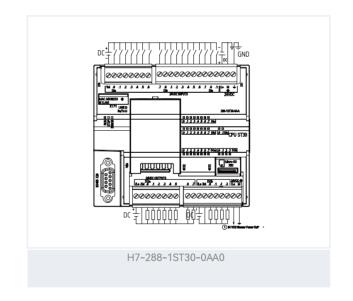


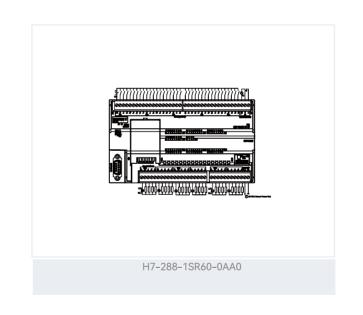


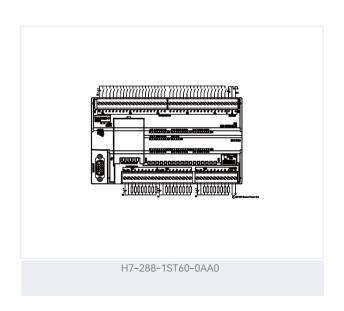




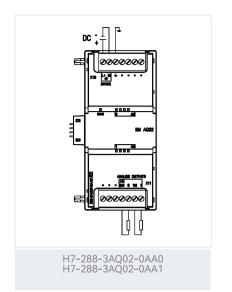


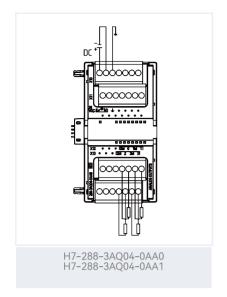


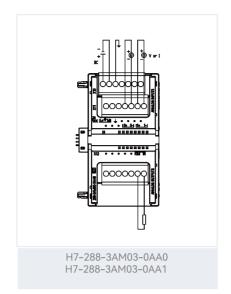


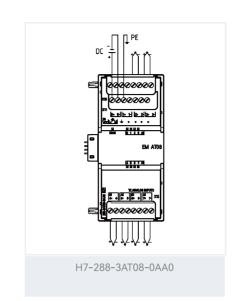


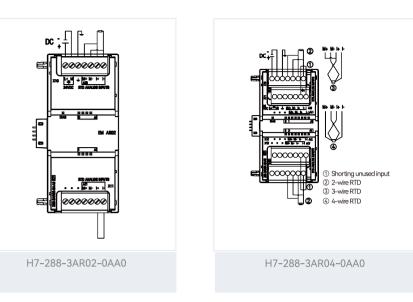
## Appendix1: H7-200 smart series wiring diagram

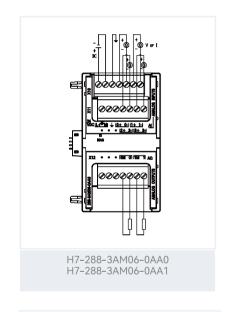


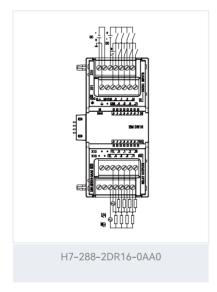


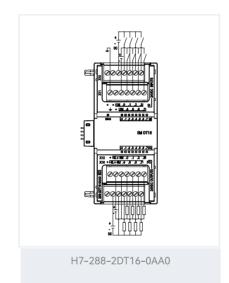


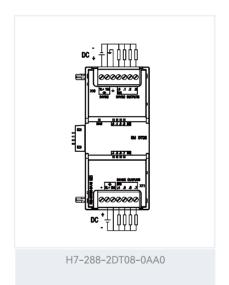


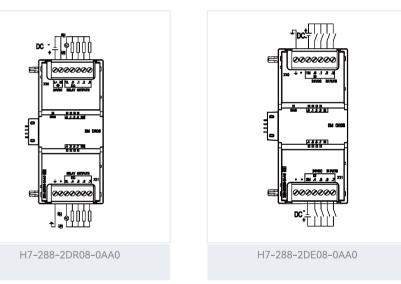


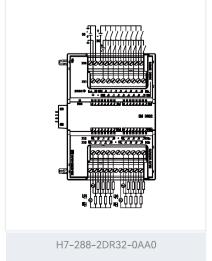


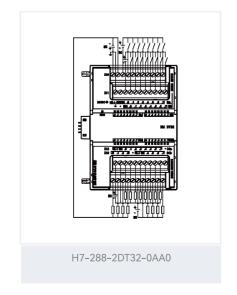


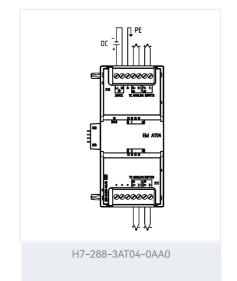


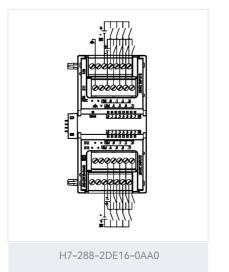


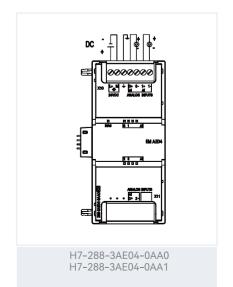


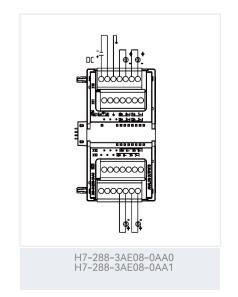




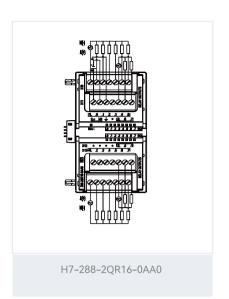


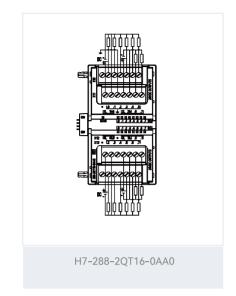


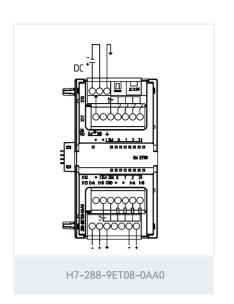


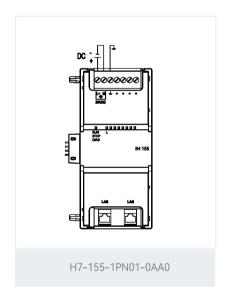


## Appendix1: H 7-200 smart series wiring diagram









## Appendix2:The corresponding table of H7 SMART AT08 module DIP switch Settings

Model number	H7 288-3AT08-0AA0/E7 288-3AT08-0AA1				
Location	Select an item	Set			
SW1 ~ SW3	Thermocouple type: J、K、T、E、R、 S、N、±80mV	H 7/E 7smart AT08 thermocouple module type selection and DIP switch SW1–SW3 corresponding table			
SW4	Keep it unused				
SW5	Detection direction of broken wire	0: positive calibration (3276.7) 1: negative calibration (-3276.8)			
SW6	Break-line detection enabled	0: Enable 1: prohibit			
SW7	Choice of unit of measurement	0: Celsius, 1: Fahrenheit			
SW8	Cold end compensation	n 0: Yes 1: No			

TC type	SW1	SW2	SW3
J(Default)	0	0	0
K	0	0	1
Т	0	1	0
Е	0	1	1
R	1	0	0
S	1	0	1
N	1	1	0
+/-80mv	1	1	1

#### Appendix3: H7-200 SMART Ordering data

#### H7-200 Smart Series PLC

H7-200 Smart CPl	J	Article No.
CPU SR20	Standard CPU,Relay output 220VAC power supply,1*RS485 1*RJ45 12DI/8DO	H7 288-1SR20-0AA0
CPU ST20	Standard CPU, Transistor output 24VDC power supply, 1*RS485 1*RJ45 12DI/8DO	H7 288-1ST20-0AA0
CPU SR30	Standard CPU,Relay output 220V AC power supply,1*RS485 1*RJ45 18DI/12DO	H7 288-1SR30-0AA0
CPU ST30	Standard CPU,Transistor output 24V DC power supply,1*RS485 1*RJ45 18DI/12DO	H7 288-1ST30-0AA0
CPU SR40	Standard CPU,Relay output 220VAC power supply,1*RS485 1*RJ45 24DI/16DO	H7 288-1SR40-0AA0
CPU ST40	Standard CPU,Transistor output 24V DC power supply,1*RS485 1*RJ45 24DI/16DO	H7 288-1ST40-0AA0
CPU SR60	Standard CPU,Relay output 220VAC power supply, 1*RS485 1*RJ45 36DI/24DO	H7 288-1SR60-0AA0
CPU ST60	Standard CPU,Transistor output 24V DC power supply,1*RS485 1*RJ45 36DI/24DO	H7 288-1ST60-0AA0
H7-200 Smart Digi	Article No.	
EM DE08	Digital input module, 8DI 24V DC	H7 288-2DE08-0AA0
EM DE16	Digital input module, 16DI 24V DC	H7 288-2DE16-0AA0
EM DR08	Digital output module, 8DO Relay output	H7 288-2DR08-0AA0
EM DT08	Digital output module, 8DO Transistor output	H7 288-2DT08-0AA0
EM QR16	Digital output module, 16DO Relay output	H7 288-2QR16-0AA0
EM QT16	Digital output module, 16DO Transistor output	H7 288-2QT16-0AA0
EM DR16	Digital input/output module,8DI/8DO Relay output	H7 288-2DR16-0AA0
EM DT16	Digital input/output module, 8DI/8DO Transistor output	H7 288-2DT16-0AA0
EM DR32	Digital input/output module, 16DI/16DO Relay output	H7 288-2DR32-0AA0
EM DT32	Digital input/output module, 16DI/16DO Transistor output	H7 288-2DT32-0AA0
H7-200 Smart Anal	og module	Article No.
EM AE04	Analog input module, 4AI	H7 288-3AE04-0AA0
EM AE08	Analog input module, 8AI	H7 288-3AE08-0AA0
EM AQ02	Analog output module, 2AO	H7 288-3AQ02-0AA0
EM AQ04	Analog output module, 4AO	H7 288-3AQ04-0AA0
EM AM03	Analog input/output module, 2AI/1AO	H7 288-3AM03-0AA0
EM AM06	Analog input/output module, 4AI/2AO	H7 288-3AM06-0AA0
EM AR02	Thermistor input module, 2RTD	H7 288-3AR02-0AA0
EM AR04	Thermistor input module, 4RTD	H7 288-3AR04-0AA0
EM AT04	Thermocouple input module, 4TC	H7 288-3AT04-0AA0
EM AT08	Thermocouple input module, 8TC	H7 288-3AT08-0AA0
H7-200Smart Anal	Article No.	
EM AE04s	Analog input module, 4AI	H7 288-3AE04-0AA1
EM AE08s	Analog input module, 8AI	H7 288-3AE08-0AA1
EM AQ02s	Analog output module, 2AO	H7 288-3AQ02-0AA1
EM AQ04s	Analog output module, 4AO	H7 288-3AQ04-0AA1
EM AM03s	Analog input/output module, 2AI/1AO	H7 288-3AM03-0AA1
EM AM06s	Analog input/output module, 4AI/2AO	H7 288-3AM06-0AA1
H7-200Smart rack extension interface module		Article No.
IM ET08	1*RJ45, 1*RS485, With 4DI/4DO, 6 IO modules can be extended	H7 288-9ET08-0AA0
H7-200 smart remote I/O interface module		Article No.
IM 155	H7 Smart series, PN interface module	H7 155-1PN01-0AA0

## Service and Warranty

The stage behind is the key to success, and after-sales service is the guarantee of life



#### 3 years warranty

Within 3 years from the date of delivery, we can offer the unconditional free maintenance once occurring product quality problem.



#### Lifetime maintenance

We offer lifelong maintenance and repair services for the users of HUCEEN products